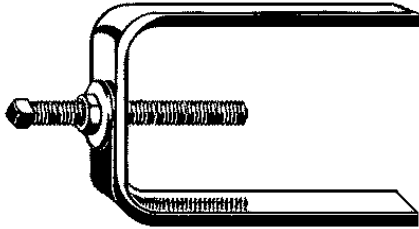


Instructions



Steering Wheel Column Lock Plate Compressor



No. SWLPC-2

FOR TILT AND TELESCOPIC COLUMNS

Used in General Motors Vehicles, 1969+

After the steering wheel has been taken off, access to the ignition cylinder retainer requires the removal of the lock plate. The lock plate is retained under heavy spring pressure by a clip, as shown. This tool is designed to compress the plate for removal and reinstallation of the holding clip.

INSTRUCTIONS:

1. Unscrew the bolts (one bolt per spoke) that retain the steering wheel horn trim pad. Disconnect the horn electrical connection by rotating it 45° and pulling outward. Remove the trim pad.
2. Scribe a mark across the the center plate and onto the telescopic locking lever. This will enable you to "reassemble" it in the correct position. Unbolt the center plate and remove it along with the locking lever.
3. Unscrew the steering column center nut. Remove the steering wheel through the use of a steering wheel puller. (Steering wheel puller is not an HPC. Inc. product).
4. Once the steering wheel is taken off, you will find a rubber spacer bushing and nylon horn cap assembly. Remove both. On late models, the rubber bushing is crimped in place onto the shaft and must be uncrimped for removal.
5. Tighten the center screw of the compressor into the threaded steering column shaft by turning inward on the screw head.
6. Adjust nut as shown in Fig. 1. Turning the center screw adjusting nut clockwise will push downward on the lock plate- allowing easy removal of the clip.

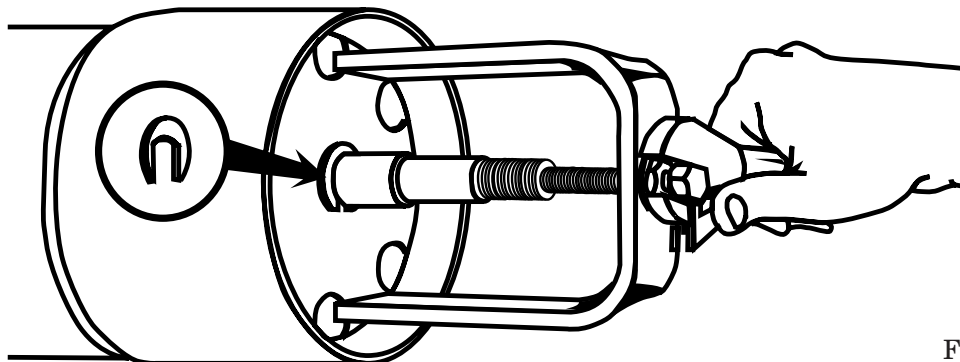


Fig. 1.